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**Ryonet**  
SilkScreeningSupplies.com

# OPEN HOUSE

**Friday June 6th, 3pm-9pm**

**Free Sublimation Seminar  
Sat. June 7th 10 am**

**RYONET**

**NEW LOCATION in VANCOUVER, WA  
11800 NE 60th Way, Van. WA 98682**



**BBQ**

**FREE DRINKS  
MUSIC & FUN!**

**Sat. Jun 7th, 10 AM**

**FREE Sublimation Seminar**

\*Artwork Preparation

\*Printer Options

\*Printing/Pressing Parameters

\*Hard Substrate Decoration

**Presented By:**



**You MUST Register Online @  
[www.ryonet.net/openhouse](http://www.ryonet.net/openhouse)**

**FREE NEXT DAY SHIPPING IN OR  
& WA FOR ALL ORDERS OVER \$50**

**Free Samples**

**Print Your Own  
Water Based Or  
Discharge Shirt**



**Riley Hopkins  
LOWRIDER**

**PLUS**

Product Grab Boxes: Bring  
Home As Much As You Can  
Fit for Only \$15 or \$40!  
(While Quantities Last!)

**Open House Show - June 6th 3pm-9pm** Register @ [ryonet.net/openhouse](http://ryonet.net/openhouse)

**Print A Shirt w/ Matsui  
NEW Water Based Ink**



[SILKSCREENINGSUPPLIES.com](http://SILKSCREENINGSUPPLIES.com)

**NEW Water Base & Discharge**  
**Now Available!** 800-314-6390 By: **MATSUI**

Get an ultimate soft hand and go green! Ryonet's new 301 Enviro-Series Water Based System base binders, pigments and inks are specifically designed for today's high speed automatic screen printing presses. The eco-friendly 301 Enviro-Series inks offer advantages over the traditional plastisol inks and are superior to plastisol ink systems currently being used in high volume textile shops.

**Advantages:**

- Free of most environmentally damaging chemicals such as PVC, phthalate, heavy metals, azo compounds, nonylphenol and formaldehyde.
- Ability to use wide range of mesh counts up to 300+.
- Exceptionally soft hand.
- Intense pigment colors.
- Ease of use and breathability of the ink on fabric.
- Ability to achieve entire Pantone Color range using our 13 basic Pantone colors.
- Formulated for tack free enhanced screen stability which prevents in screen drying and allows for faster and cleaner prints.

**Works On Fabric and Paper!**

**Discharge Ink**

Water-Based Discharge System offers four distinct discharge agents, three formaldehyde based discharge agents for use on 100% cotton discharge-able fabrics with reactive dyes, and a discharge agent for indigo dyed fabrics and denim.

**PRODUCT LIST**

- DSPS Binder - Discharge System for reactive dyes. DSPS contains formaldehyde in the discharge agent. This is an excellent, highly pigmented discharge system.
- DSK Binder - Discharge System for reactive dyes. DSK contains formaldehyde in the discharge agent. DSK contains no resins so it cannot be mixed or printed with pigments. DSK is an excellent stand alone discharge system and perfect for use as a discharge under-base on dark fabrics.
- DSM-2 Binder - Discharge System for reactive dyes. DSM-2 contains formaldehyde in the discharge agent. It can be used with or without pigments.
- PRINTGEN 801 Binder - Formaldehyde free discharge system for indigo dyed and denim fabrics.
- FIXER N - An ECO-friendly, formaldehyde free fixing agent that improves wash fastness in all Matsui Discharge Systems. Can be mixed 2-3% (by weight) into any Matsui Water Based ink.
- FIXER F - This is a formaldehyde free fixing agent that greatly improves wash and crock fastness. Add 2-3% (by weight) into any water based ink. Easy to use with a pot life of 8-12 hours.

**APPLICATION TECHNIQUE\*\***  
FOR 100% COTTON DISCHARGEABLE  
FABRIC WITH REACTIVE DYES  
MESH 80-160  
STENCIL A water proof direct emulsion or  
capillary film should be used for optimal performance.  
SQUEEGEE 60-80 Durometer square edge  
MIXING Mix 10% or less pigment with 100% discharge binder making sure to mix pigment into binder before mixing in the discharge agent. Dis-  
charge agent should be mixed 10% into 100% discharge binder (by weight). Fixer N can be added to improve wash fastness.  
DYEING Matsui Water-Based Discharge System ink must be heat cured for 2.5 - 3 minutes at 300 to 320 degrees F.  
FINISHING It is highly recommended to wash and dry garments or fabrics before packaging and shipping.  
CLEAN UP Use water and mild soap to wipe screens, screen frames and squeegees and any surfaces in contact with ink.  
\*\* It is the responsibility of the printer to test and determine suitability of all products before a production run.  
Application techniques may vary.



dye  
discharge



Music By:

**Live Music  
Great Food  
Free Drinks**

Presented By:  
**SAWGRASS  
TECHNOLOGIES**

UNISUB  
Color Product Solutions



**FREE  
SUBLIMATION WORKSHOP**  
**Saturday, June 7th, 10am-4pm**  
**SPACE IS LIMITED!**

register @ [ryonet.net/openhouse](http://ryonet.net/openhouse)

**Seminar Details**

- \* Fundamentals of Sublimation
- \* Business Applications

- \* Money Making Tips
- \* Unisub Transfer Substrates
- \* Software and Artwork
- \* Available Packages
- \* Application Process

Please plan on attending the  
entire seminar, lunch is provided!



**Ryonet: 11800 NE 60th Way, Vancouver, WA 98682 (10 min from PDX)**